



DN	ØD	ØD1	n-Ød	H	H1	H2	L	L1	Flange Drilling	b°	S	F	H3
50	90	50	4-Ø7	126	68	32	108	9	DIN 2501 PN10/PN16 JIS 10K ANSI 150	45	3	22	13
65	90	50	4-Ø7	134	74	32	112	11		45	3	22	13
80	90	70	4-Ø9	146	82	32	114	14		22.5	3	22	13
100	90	70	4-Ø9	158	95	32	127	14		22.5	3	23	15
125	90	70	4-Ø9	180	113	32	140	14		22.5	3	24.5	15
150	90	70	4-Ø9	200	130	32	140	17		22.5	3	26	15
200	125	102	4-Ø11	220	155	40	152	17		15	3	29	17
250	150	125	4-Ø14	255	190	40	165	22		15	3	32	17
300	150	125	4-Ø14	300	213	45	178	22		15	4	36	22
350	175	140	4-Ø17.5	342	245	45	190	27		11.25	4	39	25

ND.	PARTS NAME	MATERIAL	QTY
1	STEM	SS431	1
2	STEM RING	NBR	1
3	BUSHING	Brass	4
4	SEAT	EPDM/NBR/VITON	1
5	PN	Duplex S'Steel	(DN50-125 1PCS) (DN150-350 2PCS)
6	DISC	Aluminum Bronze	1
7	BODY	Aluminum Bronze	1

TEST PRESSURE	SHELL	SEAL
HYDROSTATIC	1.5 MPa	1.1 MPa
AIR		

STAND-ARD	DESIGN CODE	AP1609
INSPECTION TEST	AP1598	
END STANDARD	DIN 2501 PN10/PN16/JIS 10K/ANSI 150	
FACE TO FACE	ISD 5752-Series 13	

Double flange BUTTERFLY VALVE  
DN50-DN350

APPROVED	REV
CHECKED	
DRAWN	UNIT
DESIGNED	MM



SIGNATURE

TIANJIN QICHANG VALVE MANUFACTURING CO., LTD

日期